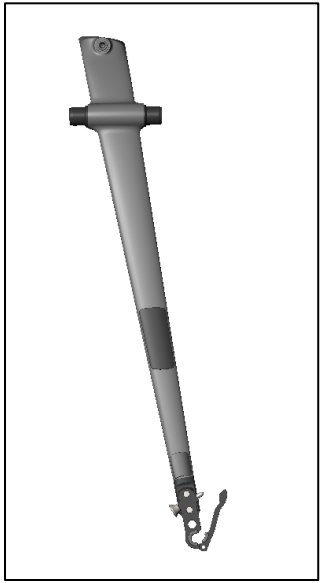
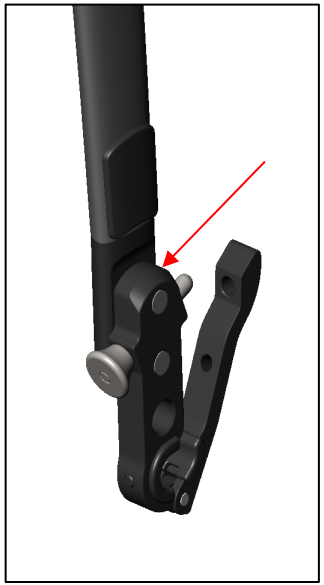
X & S series rack assembly

Step 1 – Attach Dropouts to Rack

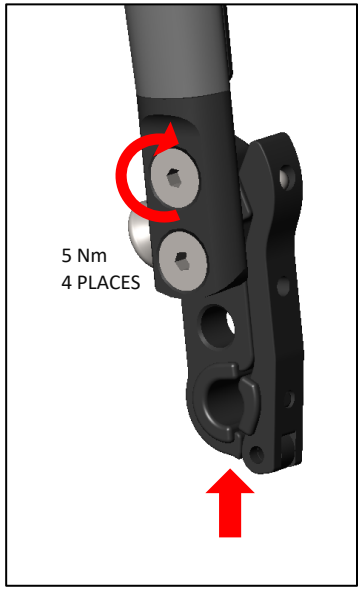
1. Unpack the arch, screws & the Dropouts



2. Check orientation of dropouts and screw to arch



3. Check sloped surface is on the outside edge



4. Whilst pushing upwards, tighten the four screws to 5Nm

5. Dropouts now fully assembled

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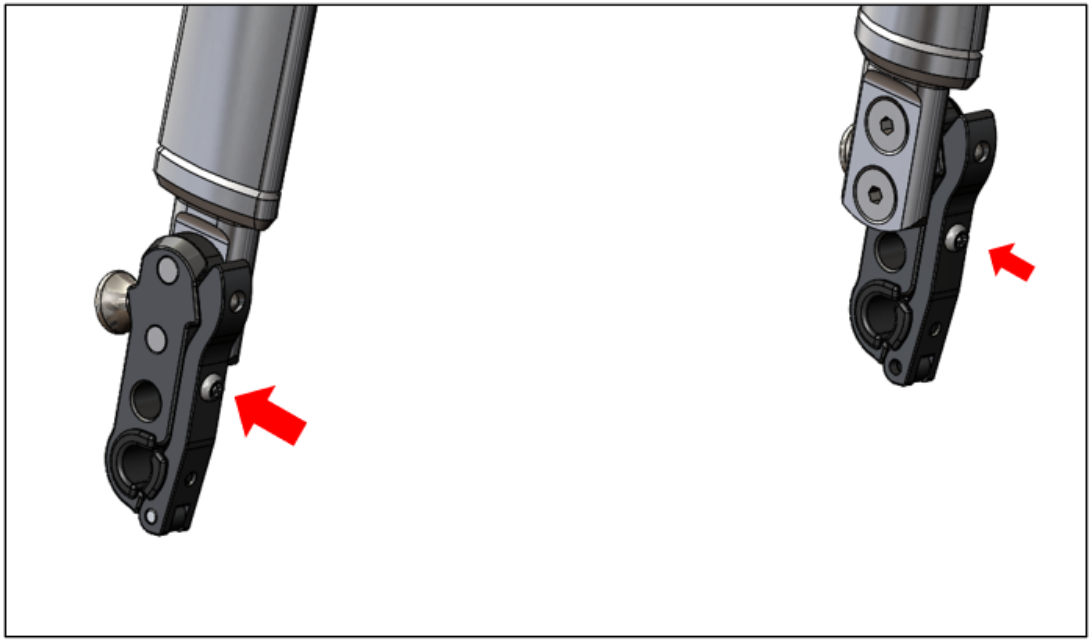
Optional Step - Anti-theft screws



1. The dropouts are supplied with 2 optional security screws and a security Torx tool

2. These can be screwed to the quick-release mechanism as shown

3. When installed they prevent the quick release mechanism from being easily opened

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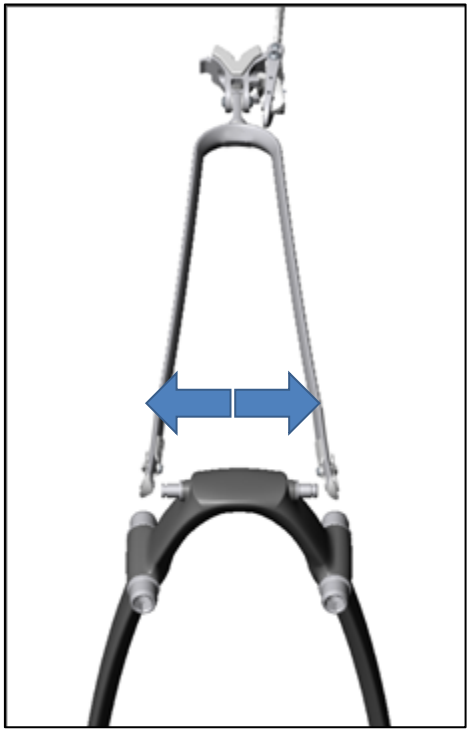
Step 2 – Attach top stay to arch

1. Unpack the top stay and the arch



2. Gently separate the top stay and work it carefully over the upper arch pivots

3. Do not over extend the top stay arms. This can damage the top stay.

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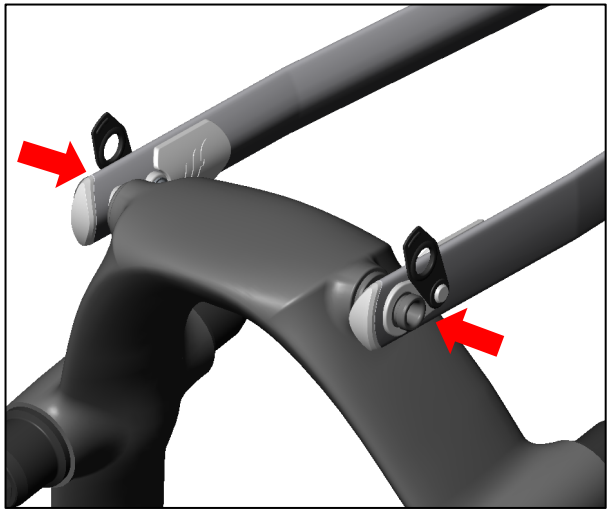
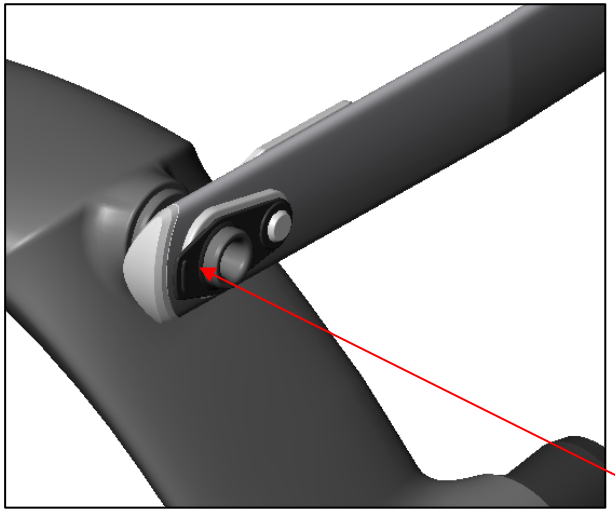
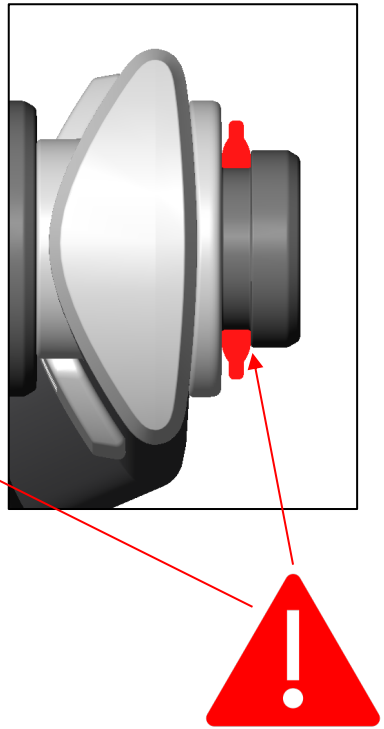
Step 3 – Lock stay to rack with clip



1. Make sure the top stay is fully on. The mounting pin groove should align with the outside of the top stay.



2. Ensure rubber retaining clip is **fully seated** into the mounting pin groove **all the way around**. The rack is now assembled.



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Direct X & S series frame mounting

Parts included in the box as standard

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Step 1 – Measure bike frame

1. The spacer kit **included with every arch includes:**
   - 4x 7mm Thick Spacers
   - 2x M5 Washers
   - 2x M5x16 Screws
   - 2x M5x20 Screws
   - 2x M5x30 Screws

2. Depending on the width of your dropouts will determine how many spacers are required to fit the rack

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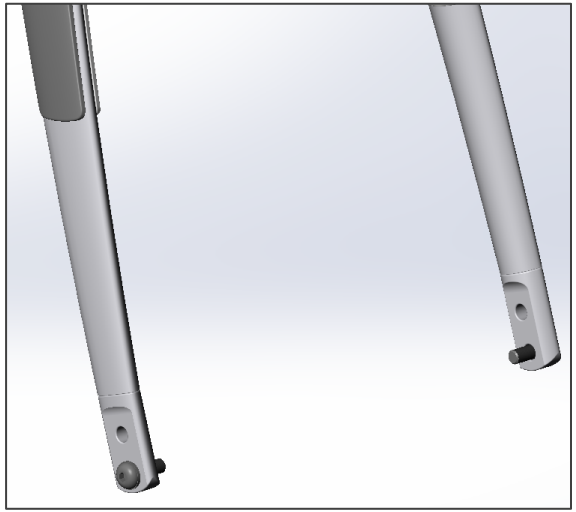
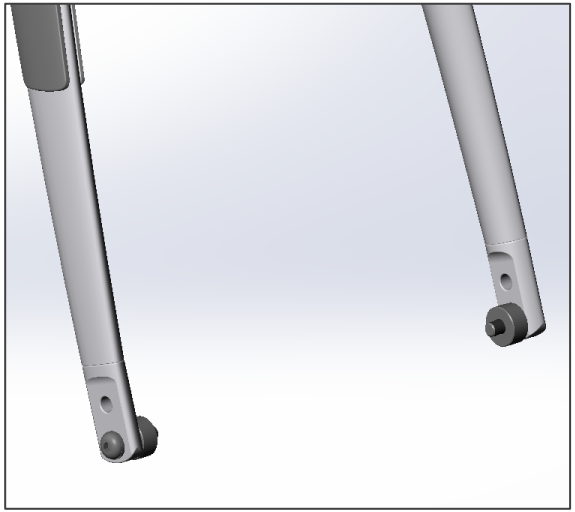
Step 2 – Select the number of spacers required



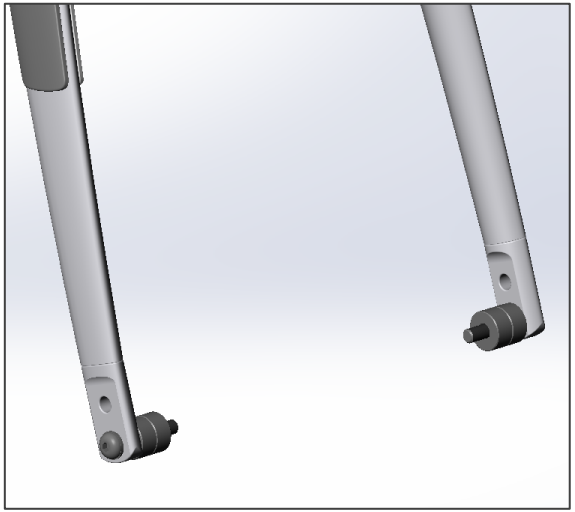
Direct mount

- No spacers
- 2x M5x16mm
- Max Dropout Width = 191mm
- Min Dropout Width = 177mm



Single spacer per side

- One spacer per side
- 2x M5x20 Screws
- Max Dropout Width = 177mm
- Min Dropout Width = 163mm



Double spacer per side

- 2x spacers per side
- 2x M5x30 Screws
- Max Dropout Width = 163mm
- Min Dropout Width = 149mm

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Step 3 – Screw rack in place

Insert correct number of spacers
and screw directly to the frame

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